1. BAG & TAG WITH SSL PART NO. 539712011D
2. MATERIAL: ZINTEC SHEET TO BS 6687 (1986) - 0.90
3. FINISH: POWDER COAT ANTHRACITE GREY TO SSL SPEC No SSL15A
4. REMOVE ALL BURRS AND SHARP EDGES.
5. BEND RADII TO BE AS SHOWN.
6. EXCEPT WHERE OTHERWISE SHOWN, ALL THREADS TO BE FREE FROM PAINT
7. ALL OTHER INFORMATION TO BE OBTAINED FROM DXF / MODEL FILES
8. SILKSCREEN TO SSL ARTWORK 539712011-AW-02
9. BAG & TAG WITH SSL PART NO. 539712011D

DRAWING MODIFIED BY LANCE DORE DIA 9.50 HOLE WAS 9.0.
DRAWING MODIFIED BY M. RUDGE PAINT SPEC CLARIFIED ECN No. 6214
DRAWING MODIFIED BY LANCE DORE ARTWORK WAS 01, PAINT SPEC ADDED
6.00 X 6.00 CUTOUTS WERE 5.80 X 5.80, 4 OFF BOTTOM FLANGES NOW 2, ALSO SEE SHEET 2.

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M3 WELD STANDOFF
TYPE M3 X 5 X D5 X 15 MS CD BOSS
OR AGREED EQUIVALENT
11 REQ'D ON THIS FACE
TOP FACE OF INSERTS TO
BE NO MORE THAN 15.50
AND NO LESS THAN 15.00
FROM INSIDE FACE.

M3 WELD STANDOFF
TYPE M3 X 5 X D5 X 10 MS CD BOSS
OR AGREED EQUIVALENT
6 REQ'D ON THIS FACE MARKED THUS :- *
TOP FACE OF INSERTS TO BE NO
MORE THAN 10.50 AND NO LESS THAN 10.00
FROM INSIDE FACE.

THIS FACE TO BE PAINT FREE
3.0 X 3.0 - 4 CHAMFERS
DIA 3.50 2 HOLES
1 EACH SIDE
155.37 B
28.25 2.70 2 HOLES
15.0 -2.0+2.0
VIEW B
THIS AREA TO BE PAINT FREE

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